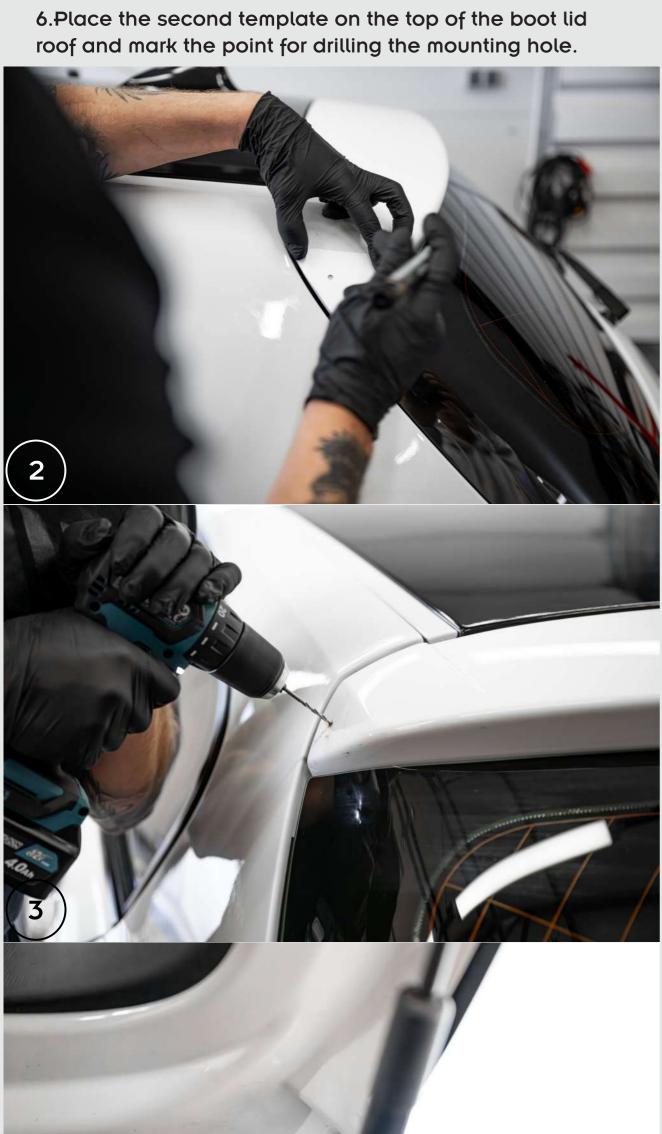
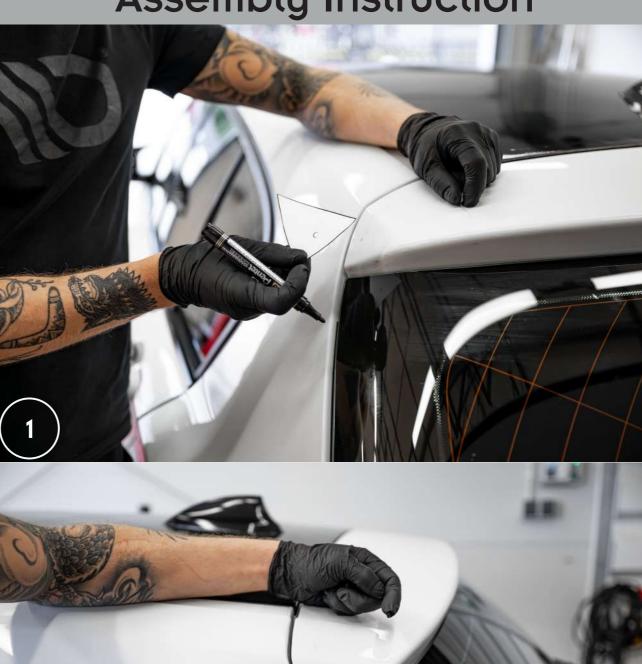


BMW 1 F20
Spoiler
Assembly Instruction

- 1.Place the mounting template on the cleaned boot lid roof.
- 2.Mark the point from the template on both sides of the boot lid roof.
- 3.Drill in the marked places.
- 4.Enlarge the drilled holes from the inside of the boot lid so that there is access to the outermost sheet metal of the boot lid roof.
- 5. Protect the enlarged holes with rust-proof varnish.

























- 6.Place the second template on the top of the boot lid roof and mark the point for drilling the mounting hole.
- 7. Place the spoiler on the boot lid roof and carefully check the accuracy of the mounting hole points.
- 8. Drill in the marked places.









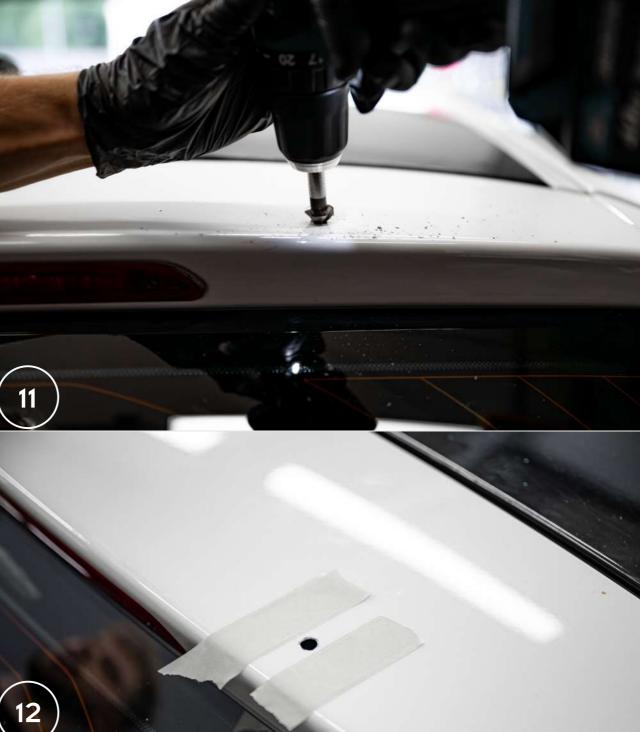






- 9.Enlarge the drilled holes from the inside of the boot lid so that there is access to the outermost sheet metal of the boot lid roof.
- 10.Enlarge the drilled holes from the top side as well.
- 11.Use a reamer to smooth out the drilled edges.
- 12.Use tape to secure the spoiler mounting points.







Video assembly instructions









13. Apply glue to the spoiler attachment points.

14. Carefully place the spoiler on the roof of the trunk lid.

15.Use screws to secure the spoiler to the trunk lid. Leave everything to dry for 24 hours.

16.Done.





